

For Bottom Lid (See through):

Cut Yellow at _30 / 20__ Speed _100__ Power 1 pass - Not Needed on Clear Acrylic

Cut Orange at same settings as above.

For Inserts:

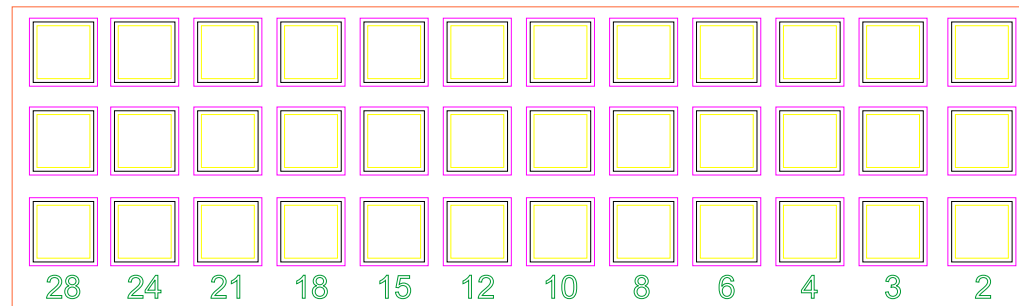
Cut Magenta at _30 / 20__ Speed 100__ Power 1 pass

Cut Orange at same settings as above.

Cut (engrave) Green at 100% Speed _20__ Power

Ignore all other colors not listed (0 passes).

Done on a Full Spectrum Hobby 40W laser.



- Cubes 8mm - Do not Print
 - Always Cut - Outside Border
 - Outside Cut - 9mm
 - Lid Cut - 7mm - Lets the cube value show.
- Space between cubes is 3mm Up, 2mm Side